












Date: Friday, 8/10/2007 10:51:17 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 33870		
Estimate Number	: 12790		
P.O. Number	:	Part Number	: D35533
This Issue	: 8/10/2007 S.O. No. :	Drawing Number	: D3553 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 32745	Material	:
Written By	: <u>JLM 07-08-10</u>	Due Date	: 8/17/2007 Qty: 50 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 07-03-08 ec		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
			
Comment: Qty.: 0.1523 sf(s)/Unit Total : 7.6125 sf(s) NEOPRENE SHEET 0.063 <u>B# M105113</u> <u>SAD 07/08/12</u>			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: <u>4</u> Prog Rev: <u>A</u> 2-Deburr if necessary <u>SAD 07/08/12 SD</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>SAD 07/08/12 SD</u>			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <u>Er 07/08/13 (48)</u> <u>ccorrep</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>7/8/14 SD</u> <u>50x</u>			

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Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07-08-14

Job Completion

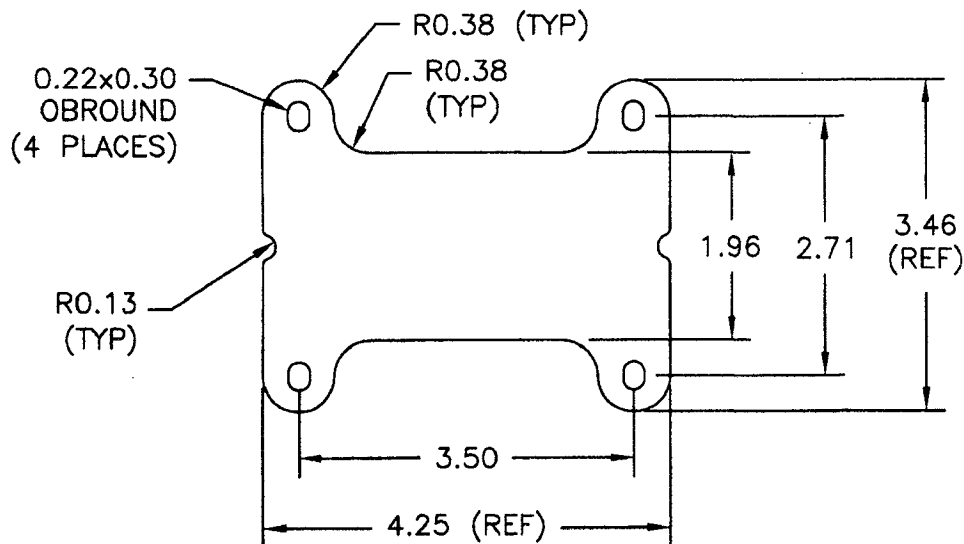


07/08/14

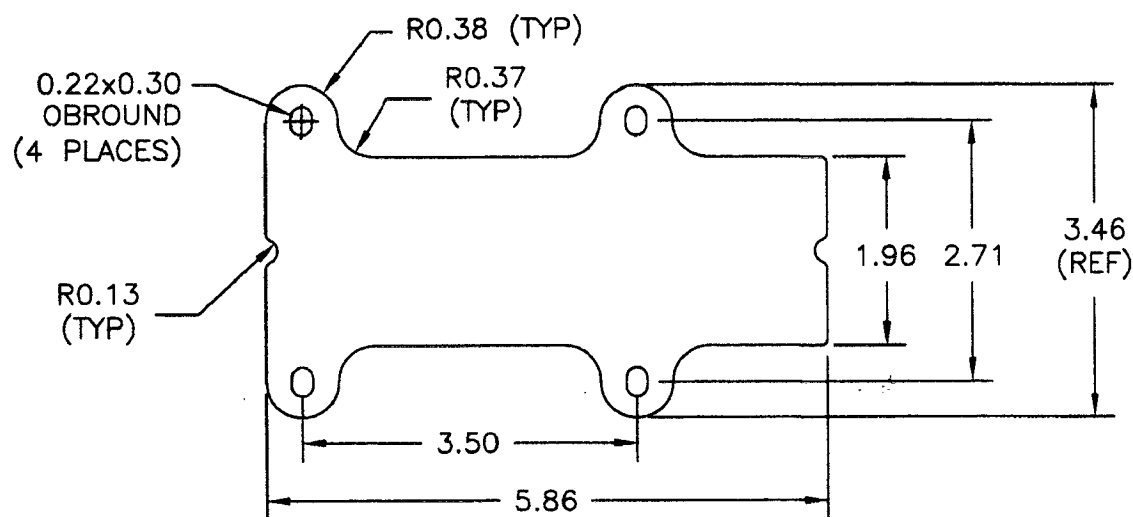


RELEASED
07.02.28 -1

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.		
044	044	PORT HADLOCK, WA		
CHECKED	APPROVED	DRAWING NO.	REV. A	
07.01.11	07.01.11	D3553	SHEET 1 OF 1	
DATE		TITLE	SCALE	
07.01.11		GASKET	1:2	
A	07.01.11	NEW ISSUE		



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

